

# The 4<sup>th</sup> Industrial Revolution and Government's Roles and Responsibilities

## IITP Presentation

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ITIF

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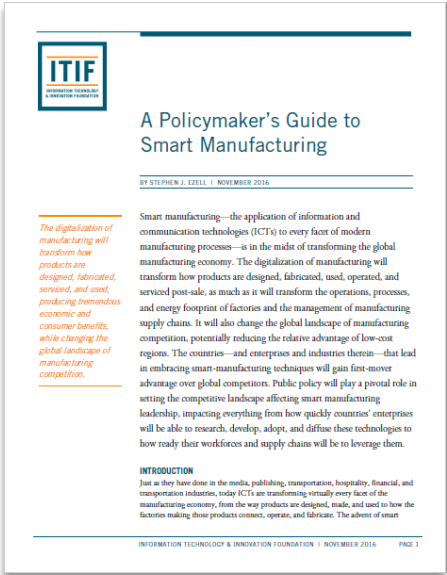
# About ITIF

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- One of the world's top science and tech policy think tanks.
- Supports policies driving global, innovation-based economic growth.
- Focuses on a host of issues at the intersection of technology innovation and public policy across several sectors:
  - Innovation and competitiveness
  - IT and data
  - Telecommunications
  - Trade and globalization
  - Life sciences, agricultural biotech, and energy

# Today's Presentation

- 1 The Digitalization of Manufacturing and Why It Matters
- 2 Government's Role and Responsibility For Industry 4.0



# Digitalization Transforming Modern Manufacturing

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- “Smart manufacturing”: The application of a transformative set of ICTs to virtually every facet of modern manufacturing.
- Digital services account for 25% of total manufacturing inputs.



# “Smart” at Each Step of Modern Manufacturing

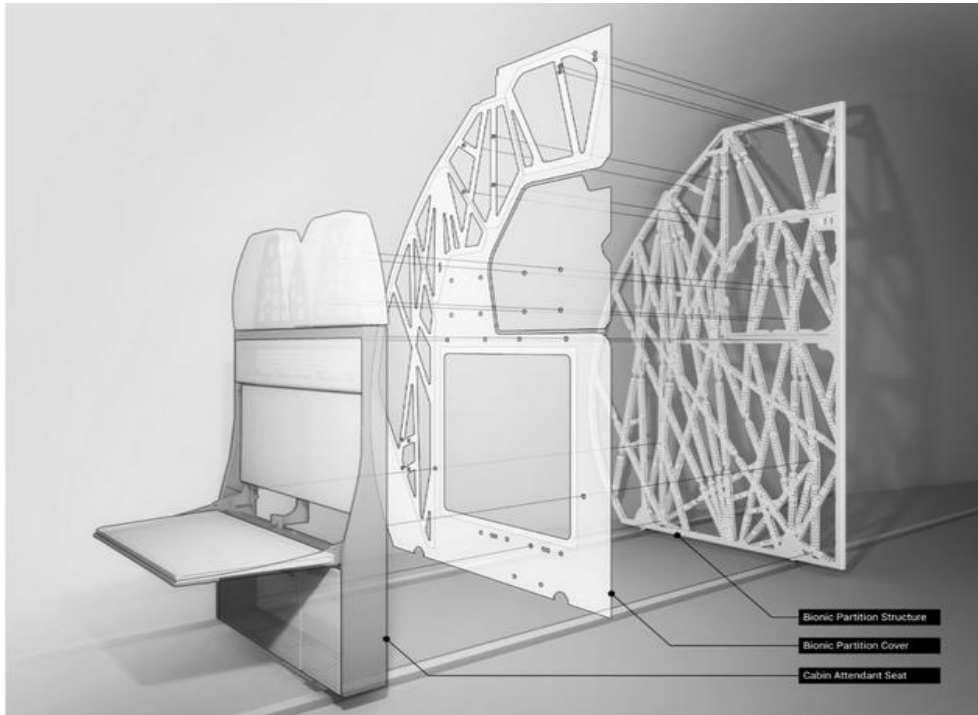
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1. Digitally Enabled Product Design
2. Additive Manufacturing (3D Printing)/Industrial Robots
3. Digitally Empowered Factory Operations
4. Digitally Linked Supply Chains
5. “Smart Products” Beyond the Factory Floor

# Digitally Enabled Product Design

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- Generative design techniques and modern CAD software herald a new era for how products get designed.



# 3D Printing (Additive Manufacturing)

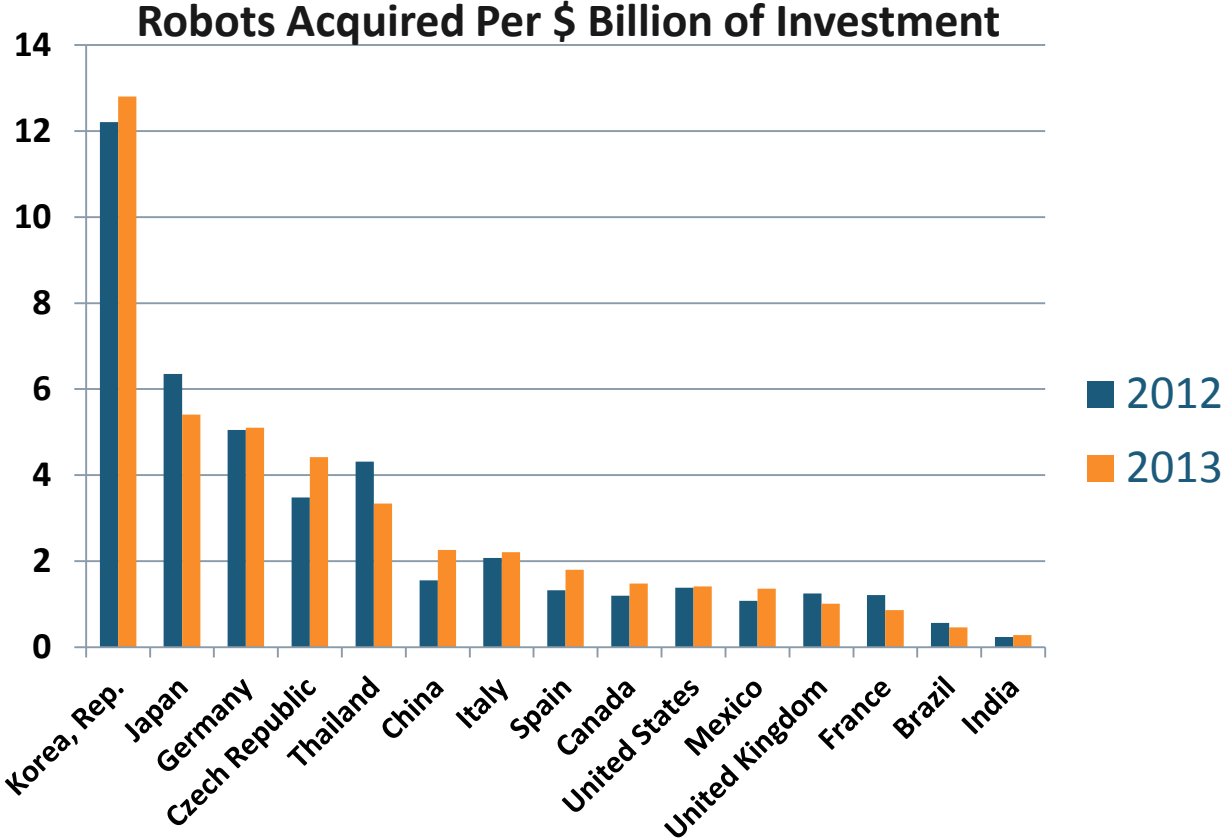
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- Particularly suited to producing complex, high-value, lower-volume, highly customizable products.



# AI and Industrial Robotics

- Robots in mfg. will add \$4.5 trillion to global economy by 2025.





# Robots' Impact on Countries' Productivity and GDP Growth

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- A study of 17 manufacturing industries across 13 countries from 1993 to 2007 found robots increased the annual growth of labor productivity and GDP by 0.36 and 0.37 percent per year.
- Robots accounted for 10% of GDP growth in studied countries.
- Productivity in robot-enabled industries increased by 13.6%.

## Robots at Work\*

Georg Graetz  
*Uppsala University*<sup>†</sup>  
Guy Michaels  
*London School of Economics*<sup>‡</sup>

February 27, 2015

### Abstract

Despite ubiquitous discussions of robots' potential impact, there is almost no systematic empirical evidence on their economic effects. In this paper we analyze for the first time the economic impact of industrial robots, using new data on a panel of industries in 17 countries from 1993-2007. We find that industrial robots increased both labor productivity and value added. Our panel identification is robust to numerous controls, and we find similar results instrumenting increased robot use with a measure of workers' replaceability by robots, which is based on the tasks prevalent in industries before robots were widely employed. We calculate that the increased use of robots raised countries' average growth rates by about 0.37 percentage points. We also find that robots increased both wages and total factor productivity. While robots had no significant effect on total hours worked, there is some evidence that they reduced the hours of both low-skilled and middle-skilled workers.

# Digitally Empowered Factory Operations

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- Gives manufacturers a comprehensive, real-time view of status of production equipment, work cells, and systems.



# Digitally Empowered Factory Operations

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Explosion of low-cost sensor technologies has made every manufacturing process and component a potential data source.

- GM: Uses sensors to monitor humidity conditions during vehicle painting; if unfavorable, the work piece is moved elsewhere or ventilation systems adjusted.
- GE's "Brilliant Factories" initiative doubled production of defect-free dishwashers and washing machines.



# Digitally Linked Supply Chain Management

- Real-time visibility into every machine making every component across manufacturing supply chains.

## Suppliers to the new BMW i8

ONE-WAY CLUTCH - 6 SPEED AUTOMATIC TRANSMISSION  
BORGWARNER

COOLING FAN MODULE (TIER 2)  
JOHNSON ELECTRIC

ENGINE & GEARBOX BRACKETS  
FEMALK

FRONT BRAKE CALIPER  
BREMBO

SOUND DEADENERS  
FAIST CHEMTEC

PEDAL SENSORS  
HELLA

ELECTRO-COAT  
PPG INDUSTRIES

LASER LIGHT  
OSRAM

FRONT GRILLE  
SOLE SPA

STEERING WHEEL  
TAKATA

SHOCK ABSORBERS  
THYSENKRUPP

TIMING DRIVE SYSTEM  
IWIS

GRILL SHUTTER ACTUATORS  
BROSE

GEAR SHIFT ACTUATOR (TIER 2)  
NIDEC MOTORS & ACTUATORS

HEATING/COOLING/TURBOCHARGER LINES  
CONTITECH



## Automotive News Europe

ELECTRONIC CONTROL UNITS FOR BATTERY MANAGEMENT  
PREH

PORTABLE ELECTRIC VEHICLE CHARGER  
DELPHI

RGB LED PUDDLE & ENTRY LAMP  
GRUPO ANTOLIN CML

DECOUPLING ELEMENT  
TRELLEBORG/VIBRACOUSTIC

BODY CASTING STAMPINGS  
MAGNA

FPC-ECU BRUSHLESS  
OMRON

LOCKSETS  
U-SHIN

TWO SPEED E-AXLE  
GKN DRIVELINE

COLD & HOT GASKETS  
FEDERAL-MOGUL

GULLWING DOOR STRUTS  
STABILUS

CV-JOINTS (HALFSHAFTS)  
HIRSCHVOGEL

ELECTRIC MOTOR HOUSING  
NEMAK

HYBRID STEEL PRESSURE TANK  
MAGNA

TRANSMISSION OIL COOLING MODULE  
MAHLE

SPECIALITY GASKETS - EXHAUST SYSTEM  
ELRINGKLINGER

# Smart Products Beyond the Factory Floor

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- “Product servicification”: Selling products as services.
- E.g. Rolls Royce’s “Power by the Hour” model.  
50% of Rolls Royce’s revenues come from services.
- “Digital twins” concept a key enabler.



# The Benefits of Digital Manufacturing

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## Economic

- Increase global manufacturing productivity by 10 to 25%.
- Industrial Internet could add as much as \$10 trillion to global GDP over the next 20 years.
- Anticipated 25% increase in revenues from new products and services at firms using smart manufacturing techniques.

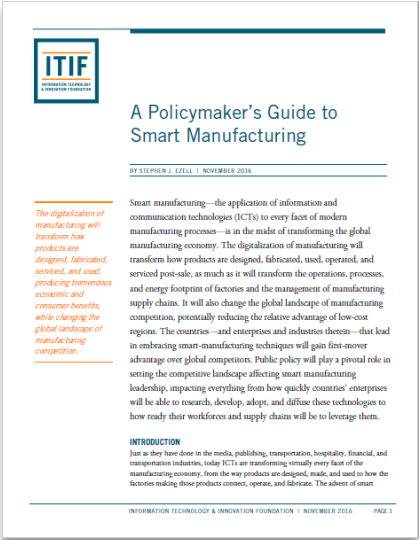
# Trade Impact of Digitalized Production Systems



Source: Courtesy Magnus Rentzhog, Swedish National Board of Trade, "Trade, digitalization, and the future of trade policy"

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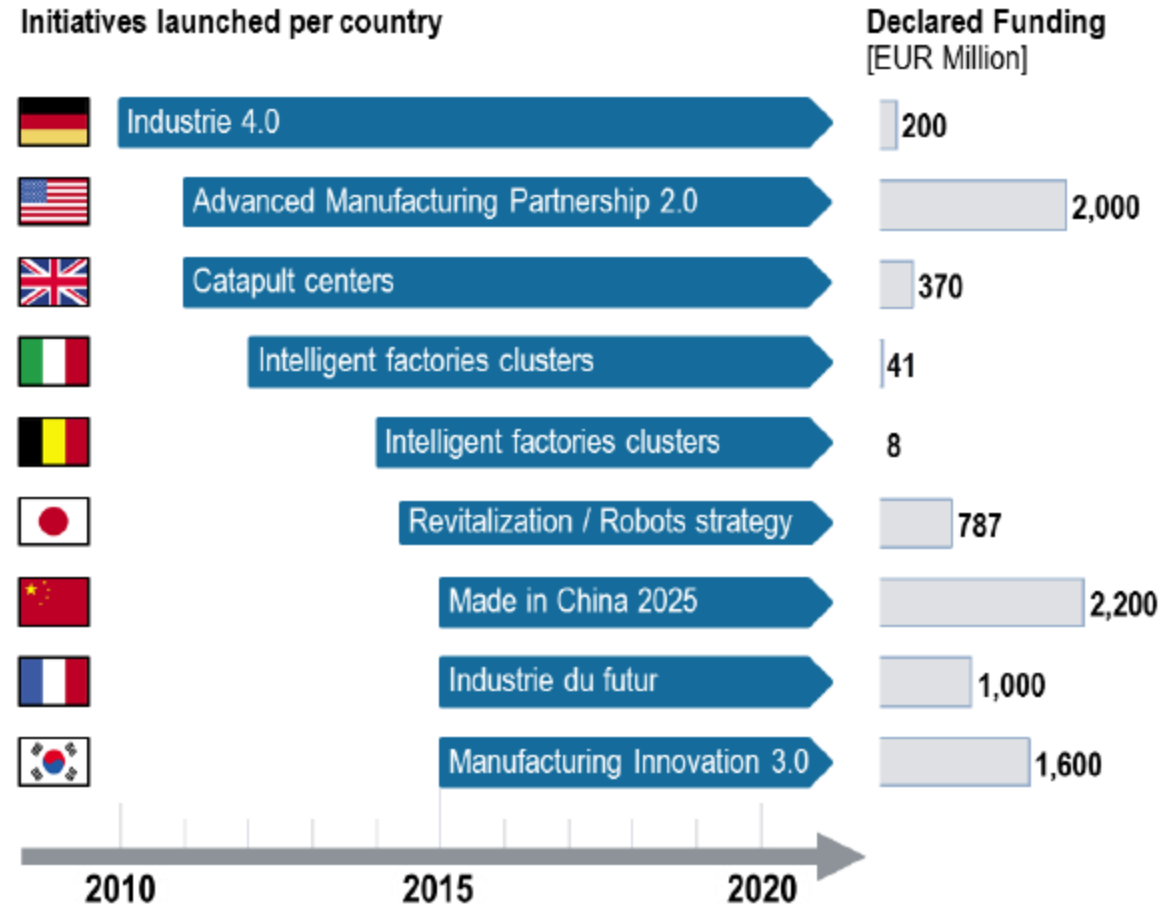


# Why Countries Need Industry 4.0 Strategies

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- Significant “competitiveness externalities” exist: other mfg. firms in supply chains harmed if peers fail to adopt new technologies.
- Significant investment and firm learning around best practices in technology adoption will be required.
- International competition significantly intensifying.

# Countries Aggressively Implementing Policies to Achieve Digital Manufacturing Leadership



Source: Roland Berger

# APEC IIoT Readiness Scores

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## IIoT Readiness Score 2016

Country	Readiness score	Relative readiness score	Ranking
Singapore	0.182	9.8	1
Taiwan	0.159	8.6	2
China	0.139	7.5	3
South Korea	0.122	6.6	4
Japan	0.082	4.4	5
Malaysia	0.034	1.8	6
Australia	0.019	1.0	7
Thailand	0.019	1.0	8

Source: Frost & Sullivan, "Understanding the Role of Governments in Promoting the Industrial Internet of Things"

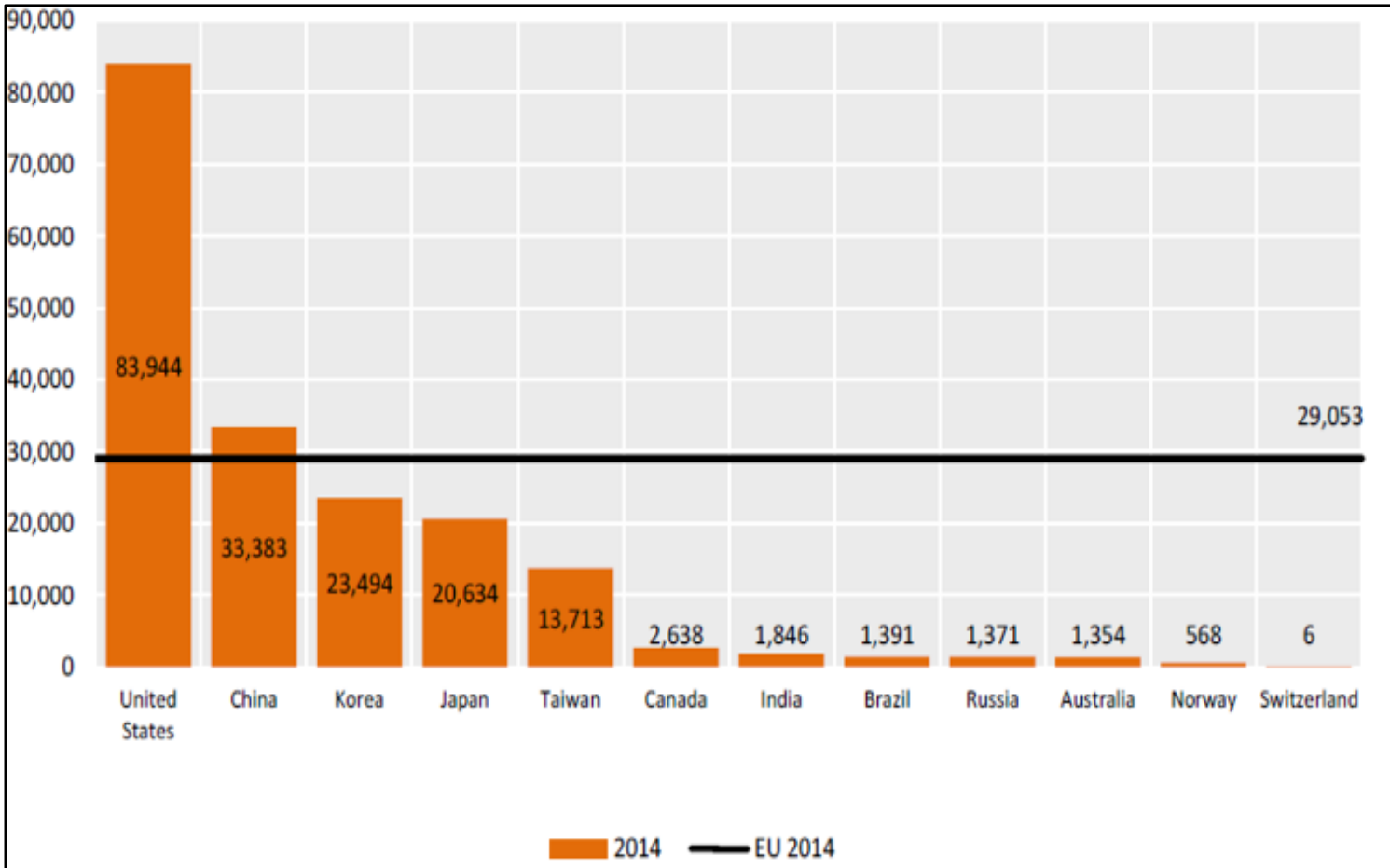
# Get the 4 “Ts” Right for Industry 4.0 Leadership

<p>Technology</p>  A black integrated circuit chip with gold pins, labeled "PIC18F4520-TP" and "MELROSE".	<p>Talent</p>  A woman in a white lab coat looking through a microscope.
<p>Trade</p>  A blue globe with white lines representing global trade or connectivity.	<p>Tax</p>  A large white dollar sign (\$) on a dark gray square background.

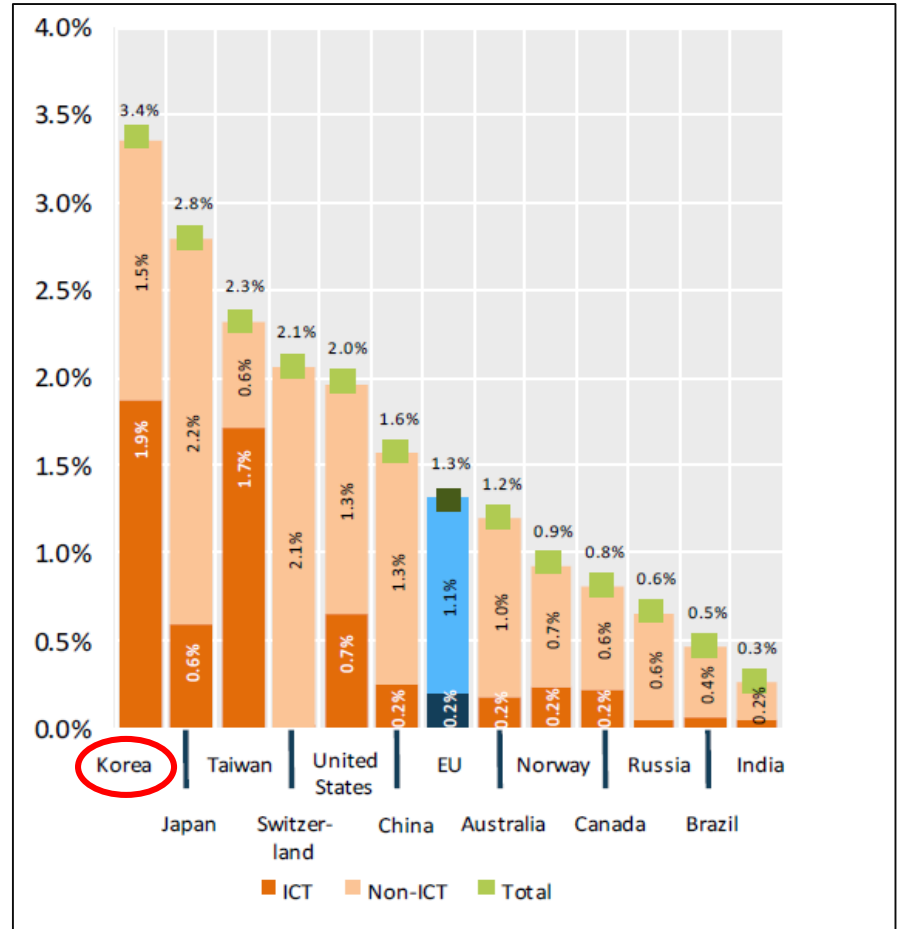
# Invest in ICT Research and Development



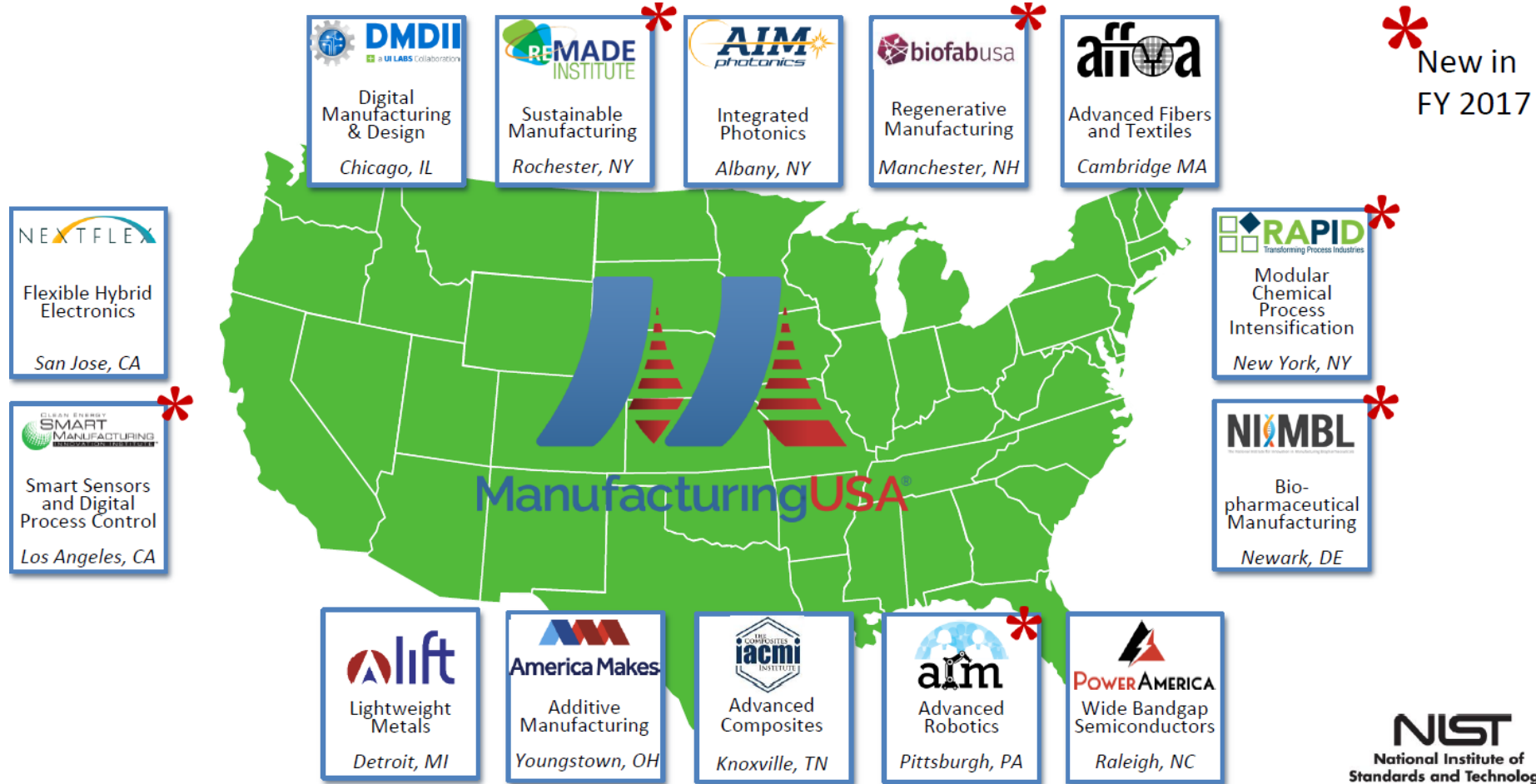
ICT BERD, Euros, 2014



ICT R&D/Share Total R&D



# PPPs Supporting Mfg. Product/Process Technologies



Source: Advanced Manufacturing Program Office, NIST, U.S. Department of Commerce

# Manufacturing USA's DMDII



- The Digital Manufacturing and Design Innovation Institute (DMDII) was launched in February 2014 in collaboration with the U.S. Department of Defense and is focused on digitizing American manufacturing by helping U.S. manufacturers harness data to make their products better, faster, and more cost-competitively.
- DMDII has the following **technology focus areas**:



**Design, Product Development, Systems Engineering:** Creating improved design tools and processes, integrating data across the manufacturing lifecycle, and developing automated manufacturing planning



**Future Factory:** Enabling digital integration and control in the manufacturing environment, and implementing tools to increase flexibility throughout the production cycle



**Agile, Resilient Supply Chain:** Facilitating access to digital information, supply chain visibility, and design collaborations



**Cybersecurity in Manufacturing:** Designing and deploying assessment tools, and establishing a collaborative network for sharing best practices

# Support SME Adoption of Digital Manufacturing



- Facilitate SME access to high-performance computing (HPC) for design, modeling & simulation, etc.

## DIGITAL MANUFACTURING COMMONS

The Digital Manufacturing Commons (DMC) is a leading open-source platform for connecting communities and sharing solutions across the manufacturing product life cycle.



### MODEL DEVELOPMENT KIT

The tools for building analytical models (apps) for the service marketplace



### WEB PLATFORM

The web platform and service marketplace and their source code



### MANUFACTURING APPS

Analytical models that live in the service marketplace



### DOCUMENTATION

The Quick Start Guide, technical details, and information on contributing



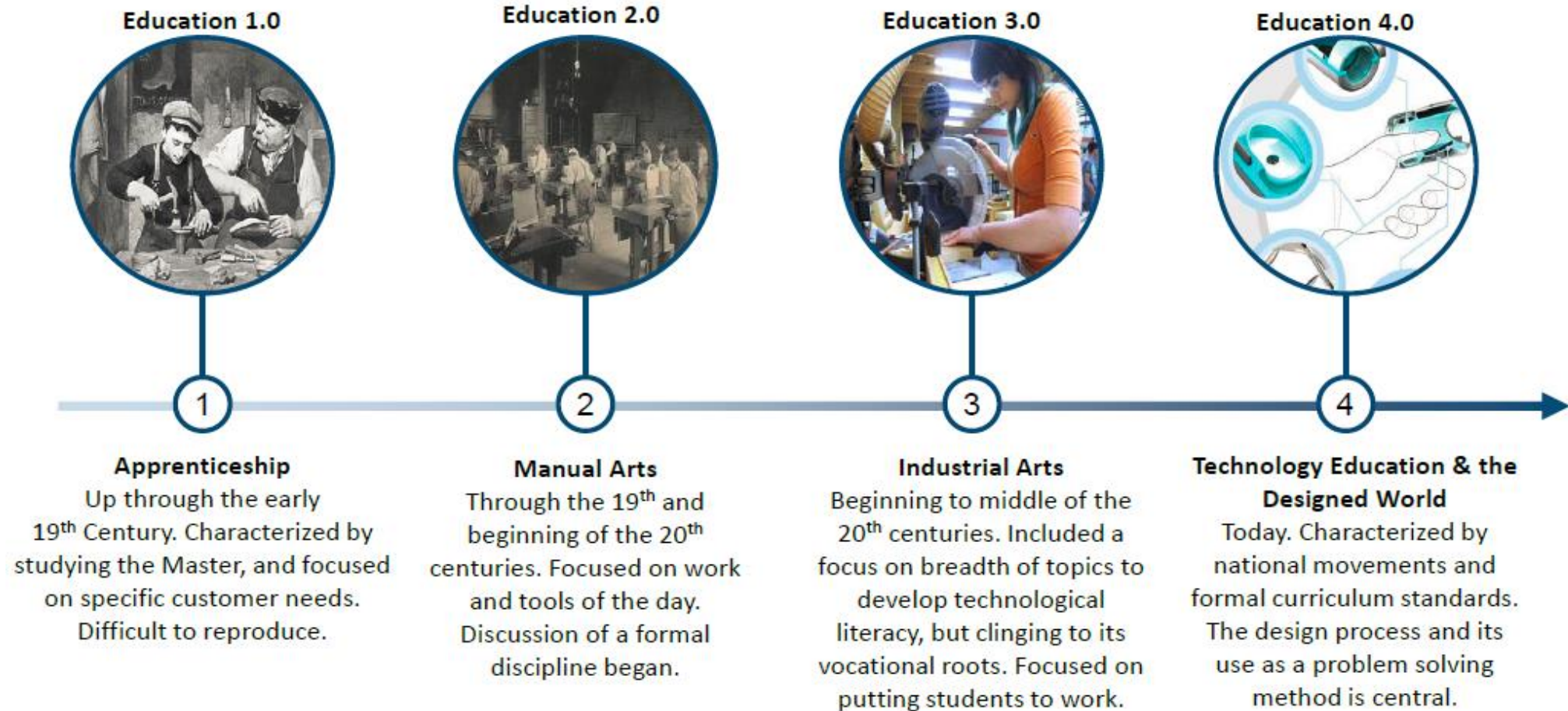
# Standards, Interoperability, & Cybersecurity

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- Support the development of voluntary, consensus-based, industry-led, globally interoperable standards. Avoid nation-specific standards.
  - UK TSB invested \$12B for industry working group to develop an open standard for the Internet of Things called HyperCat.
- Develop cybersecurity frameworks in collaboration with industry, with government communicating insight into cybersecurity threats/defense.

# Talent: “Industry 4.0” Demands “Education 4.0”



Source: Nathan Hartman, Purdue University

# Talent: Building the Industry 4.0 Workforce



## Challenge:

- 80% of countries' manufacturing sector workforces lack necessary skills to compete in the global smart manufacturing economy.
- U.S. skills gap may result in 2M mfg. jobs going unfilled over next decade.
- Two-thirds of businesses report they lack “the human capital needed to effectively use new data.”

### Skills in which manufacturing employees are most deficient



70%  
technology/  
computer skills



69%  
problem  
solving skills



67%  
basic technical  
training



60%  
math skills

Source: Deloitte and The Manufacturing Institute, “The skills gap in U.S. manufacturing 2015 and beyond”

# Talent: Building the Industry 4.0 Workforce

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## Solutions:

- Prioritize hands on, industry project-based learning at universities.
- Expand industry-recognized, nationally portable skills certifications.
- MOOCs like Tooling U-SME: Provides 500+ online mfg. technology classes; training in nine functional areas and 60 competency models.





# Talent: Building the Industry 4.0 Workforce



- Develops a Digital Manufacturing and Design Roles Taxonomy, identifying 165 potential roles/jobs in digital manufacturing and design.

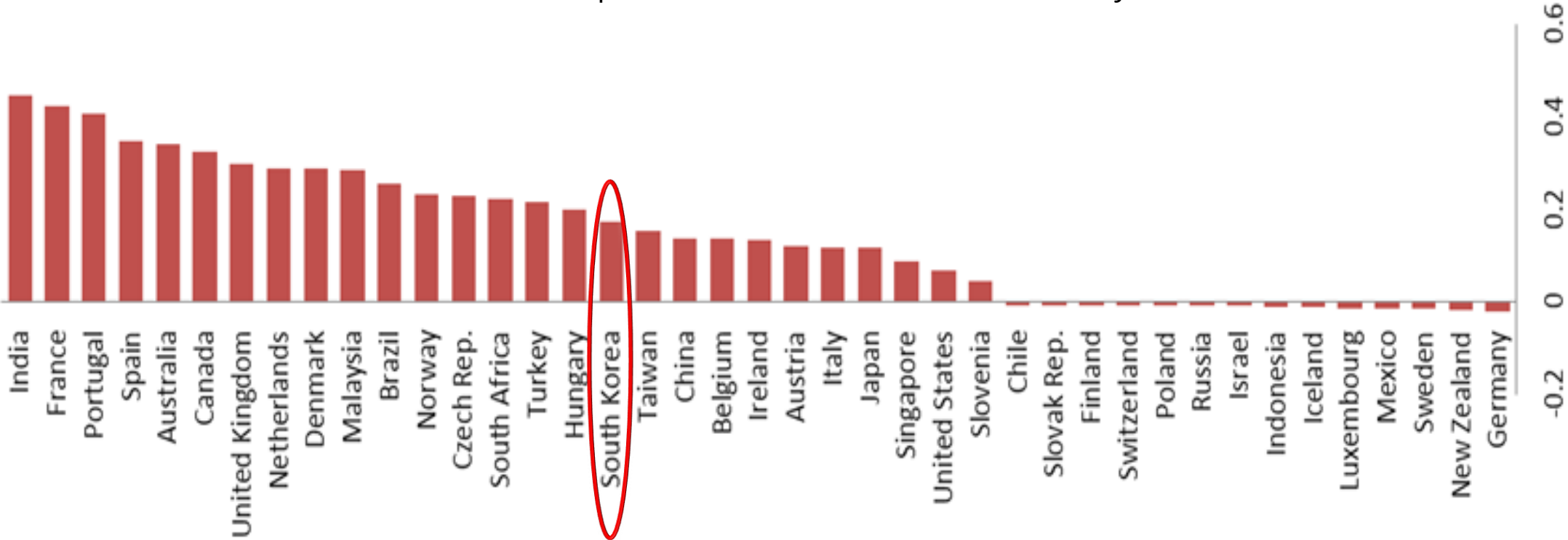


Source: Digital Manufacturing and Design Innovation Institute (DMDII) and Manpower Group, "The Digital Workforce Succession in Manufacturing"

# Tax Policy to Support Industry 4.0



Global Comparative R&D Tax Credit Generosity



Source: We're 27<sup>th</sup>! The United States Lags Far Behind in R&D Tax Credit Generosity



# Tax Policy to Support Industry 4.0

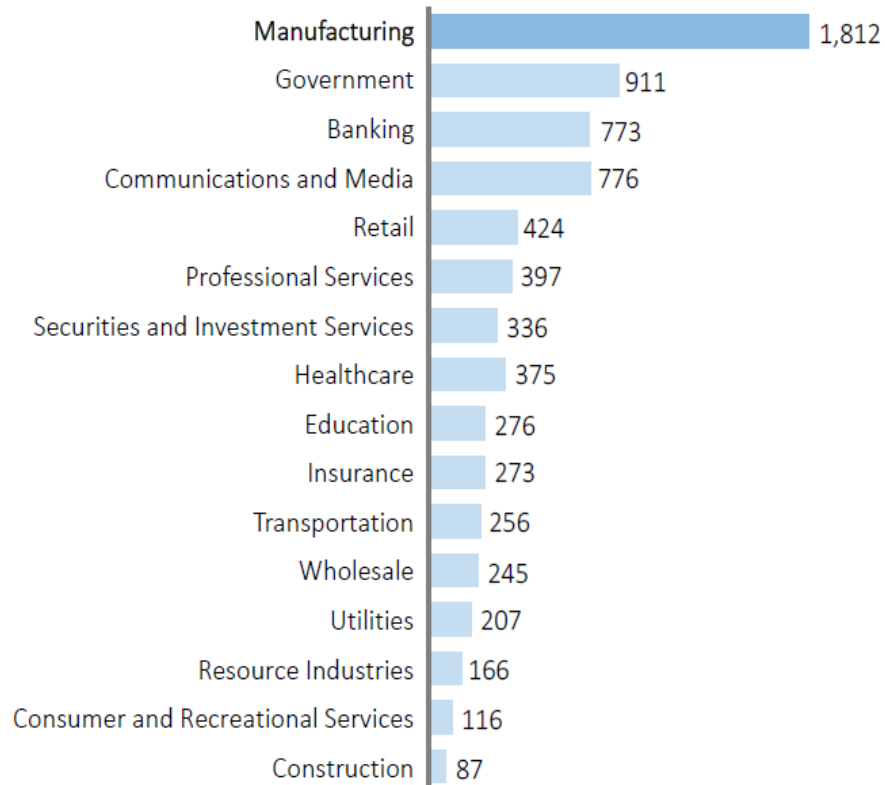
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- ✓ Broaden the eligibility of the 5% tax credit for “industrial equipment or advanced office equipment,” to all firms, not just SMEs.
- ✓ Equalize the investment tax credit for R&D equipment: which is 1% for large companies, 3% for medium-sized companies, and 6% for SMEs.
- ✓ Introduce a collaborative R&D tax credit.



# Trade Policy to Support Industry 4.0

Annual new data stored by sector  
Petabytes

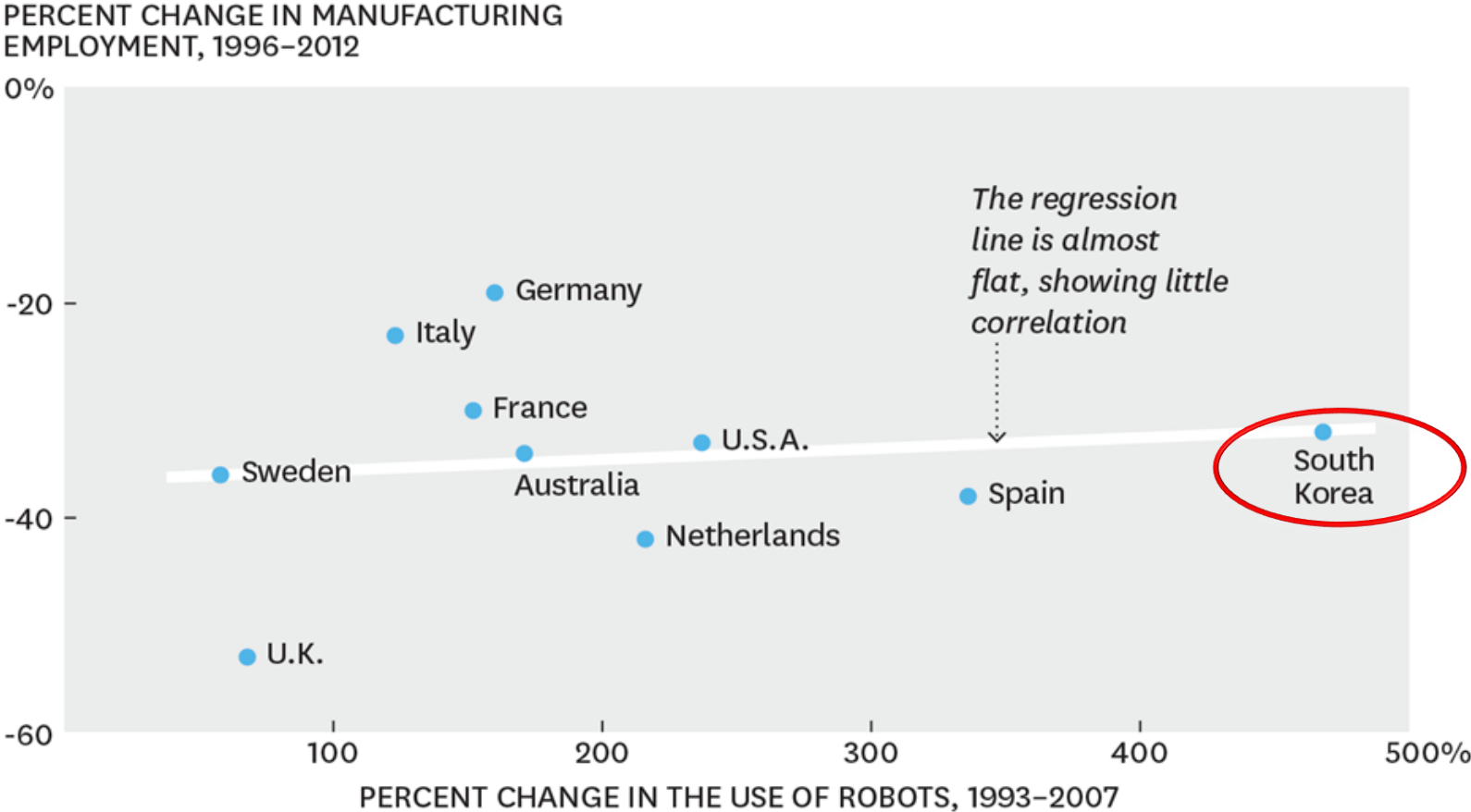


SOURCE: IDC; McKinsey Global Institute analysis 2013

- ✓ In KORUS, TPP, RCEP ensure open cross-border data flows.
- ✓ Eschew data localization provisions, including on cloud computing.
- ✓ Contest innovation mercantilism.



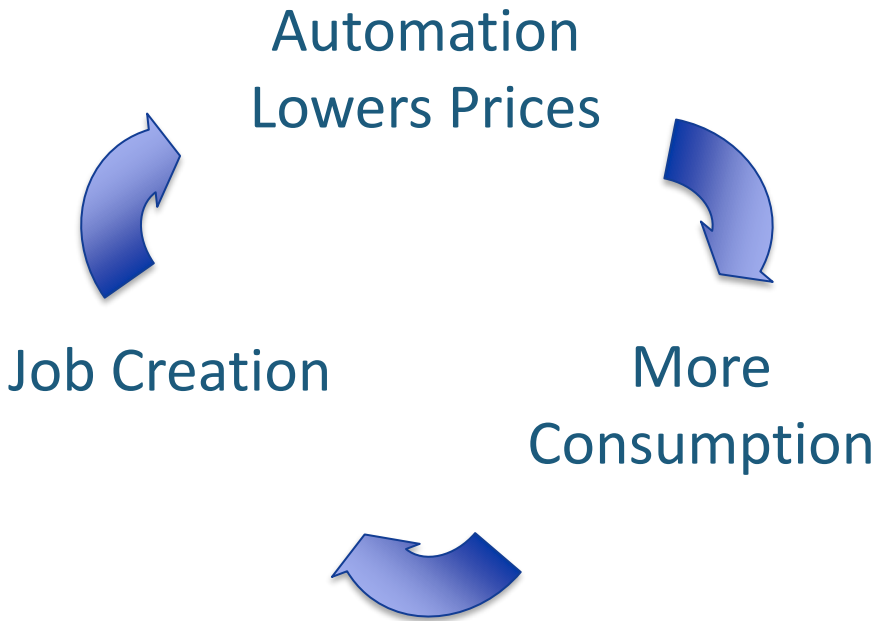
# Don't Fear Employment Impact of Automation/Robotization



Source: George Graetz and Guy Michaels, "Robots at Work"; Muro and Andes, "Robots Seem to Be Improving Productivity, Not Costing Jobs"

# Don't Fear Employment Impact of Automation/Robotization

Most observers miss the second-order effects from productivity increases.



Source: ITIF, *Are Robots Taking Our Jobs? Or Making Them?*

# Thank You!

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