

Innovation in real-time: a living example of **Digital Manufacturing** 





Roldsmartfab Roldsmartpower Roldelettrotecnica Roldshanghai **Rold**lighting

Roldli-fi

Company Profile

- Italian Family Business
- Established 1963
- 3 Companies 3 Business Units
- 4 Plants
- More than 230 employees







## Roldlighting

# Roldappliance

**Rold** industrial

**Business Units** 















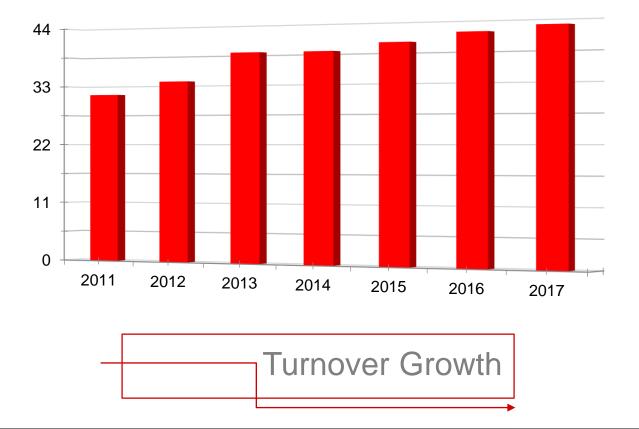


Turnover

Total turnover 2017: > 43 M € Over the last 5 years, Rold has reached its best business performances in more than fifty years of company history







































































**Panasonic** 





















**ZEROWATT** 









**Plants** 















Values

**People** 

**Passion** 

Courage

Responsibility

**Performance** 













- Doorlocks
- Rotary Switches, Encoders
- Switches & Micro Switches
- Push button units
- Smart Sensors
- Electrical and Electronic control systems
- IoT integration









Roldappliance

- Washing Machines
- Dryers
- Dishwashers
- **Home & Professional Cooking**
- Food Preservation









- LED based, high efficiency Lamps
- **Designed and assembled in Italy**
- Industrial, Retail, Public spaces, Sport centers
- IoT integration







Roldsmartpower

- Innovative modular platform based on PLC technology
- Connect, Measure and Manage
- IoT for Energy Management









- Connecting through light
- Based on VLC (Visible Light **Communication) technology**
- Use of common LED lamps to send data
- Whole range of specific applications









6M €

















- SME Network
- University Foundation
- Multidisciplinary
  - Mechanical
  - Electronics
  - Materials
  - Design













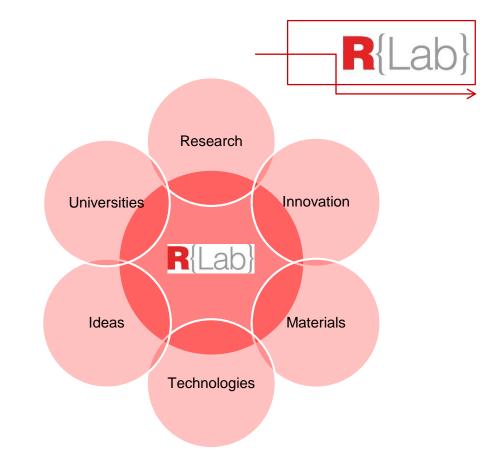
#### **University Collaborations**

- Politecnico di Milano
- Politecnico di Torino
- Santa Chiara Lab University of Siena
- **Lomonosov Moscow State University**
- **Bauman Moscow State Technical** University



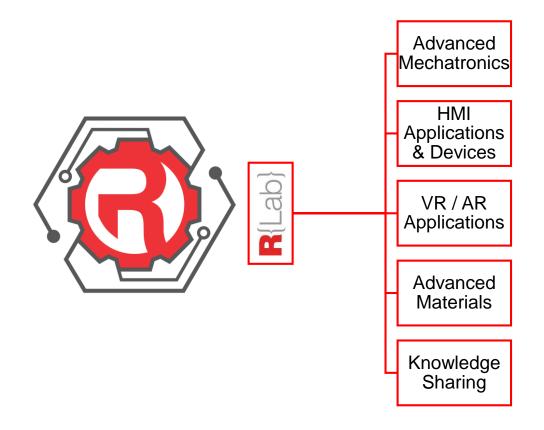










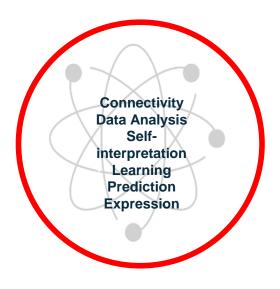














- Sensor, Actuators
- Human Machine Interface
- Connectivity
- Smart Software
- Battery & Power







# Digital Manufacturing





**Processes** 

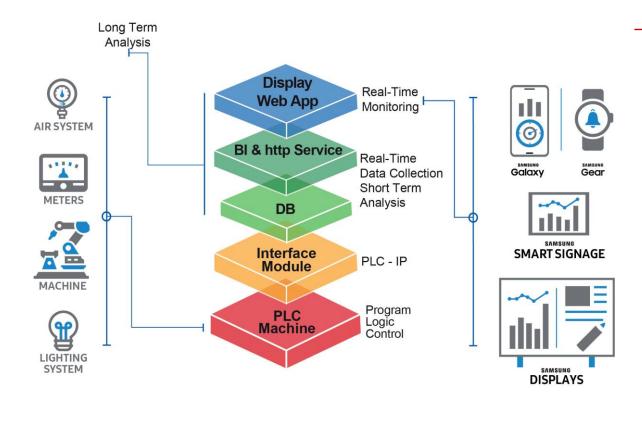
Roldsmartfab

People

**Machines** 







- **Digital Manufacturing Platform**
- Monitoring

Machines | Sensors | Energy | Air

- Real-Time Data and Alerts
- Data on touch-screen displays
- Mobile & wearable devices
- OEE
- Big Data Analytics
- Preventive Maintenance
- Chatbot







































# All the data and factory alerts in real-time and ready-to-use

Real-Time Notification to the Operator



Timely Problem Solving



Instant Feedback to the Manager











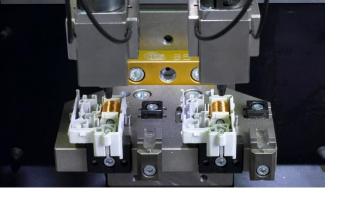
#### **Cerro Manufacturing Plant**

+ 1,12% Availability + 6,14% Performance + 7,05% OEE

Comparison 10 mo. 2017 vs 2016









#### **Doorlock Assembly Line**

+ 9,6% OEE + 282.000 pcs. Production Increase

**Comparison 9 mo. 2017 vs 2016** 









#### **Moulding Machines**

+ 4% OEE + 4,8% Availability

**Comparison 9 mo. 2017 vs 2016** 





### Innovative Products = Innovative Company

**Increased Productivity = Increased Turnover** 

Innovative Plant = Talents Attractiveness

Tangible Innovation = Reputation







## Thank you



